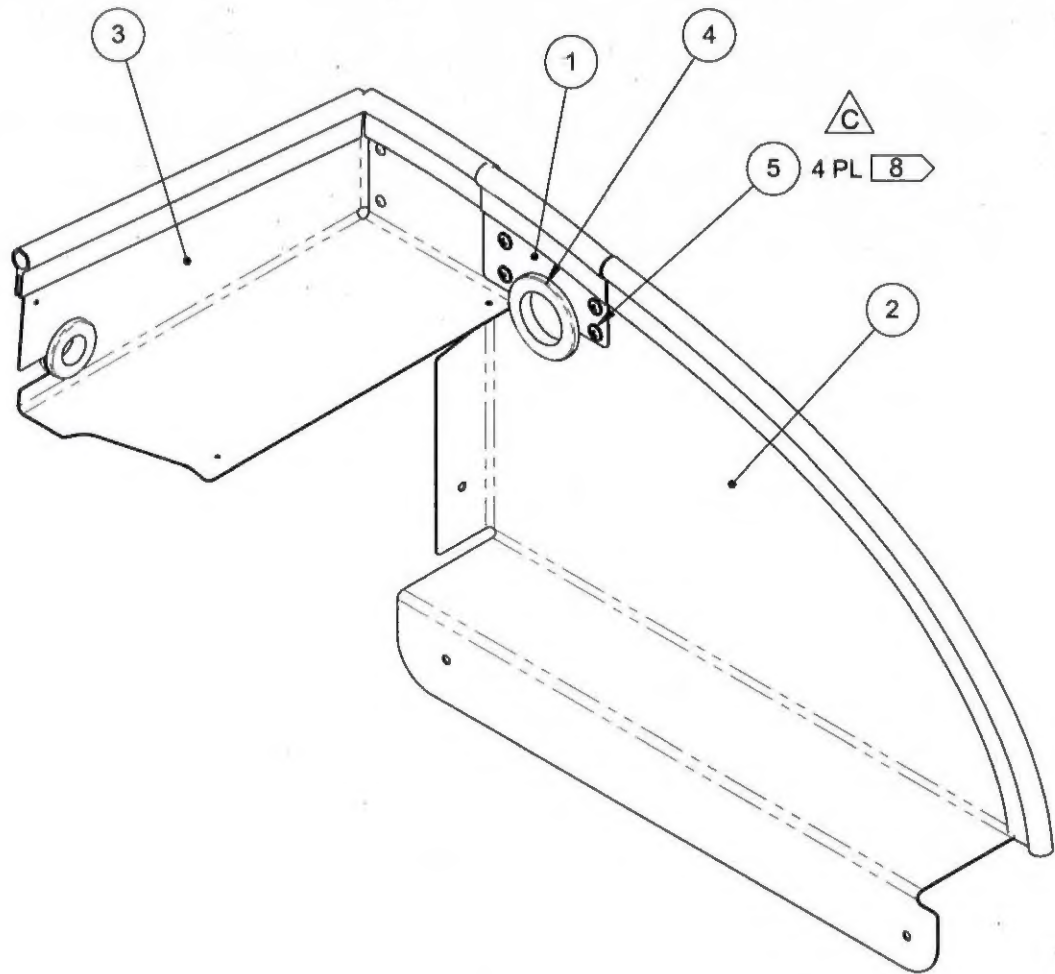


ITEM	QTY -041	PART NUMBER	DESCRIPTION
	X	D4436-041	AFT BRACKET ASSEMBLY
1	1	D4435-043	BRACKET ASSEMBLY
2	1	D4436-043	AFT OUTBOARD BRACKET ASSEMBLY
3	1	D4436-045	AFT INBOARD BRACKET ASSEMBLY
4	1	D4440-1	GROMMET
5	4	AN525-832R6	SCREW, WASHER HEAD



D4436-041 AFT BRACKET ASSEMBLY

RELEASED

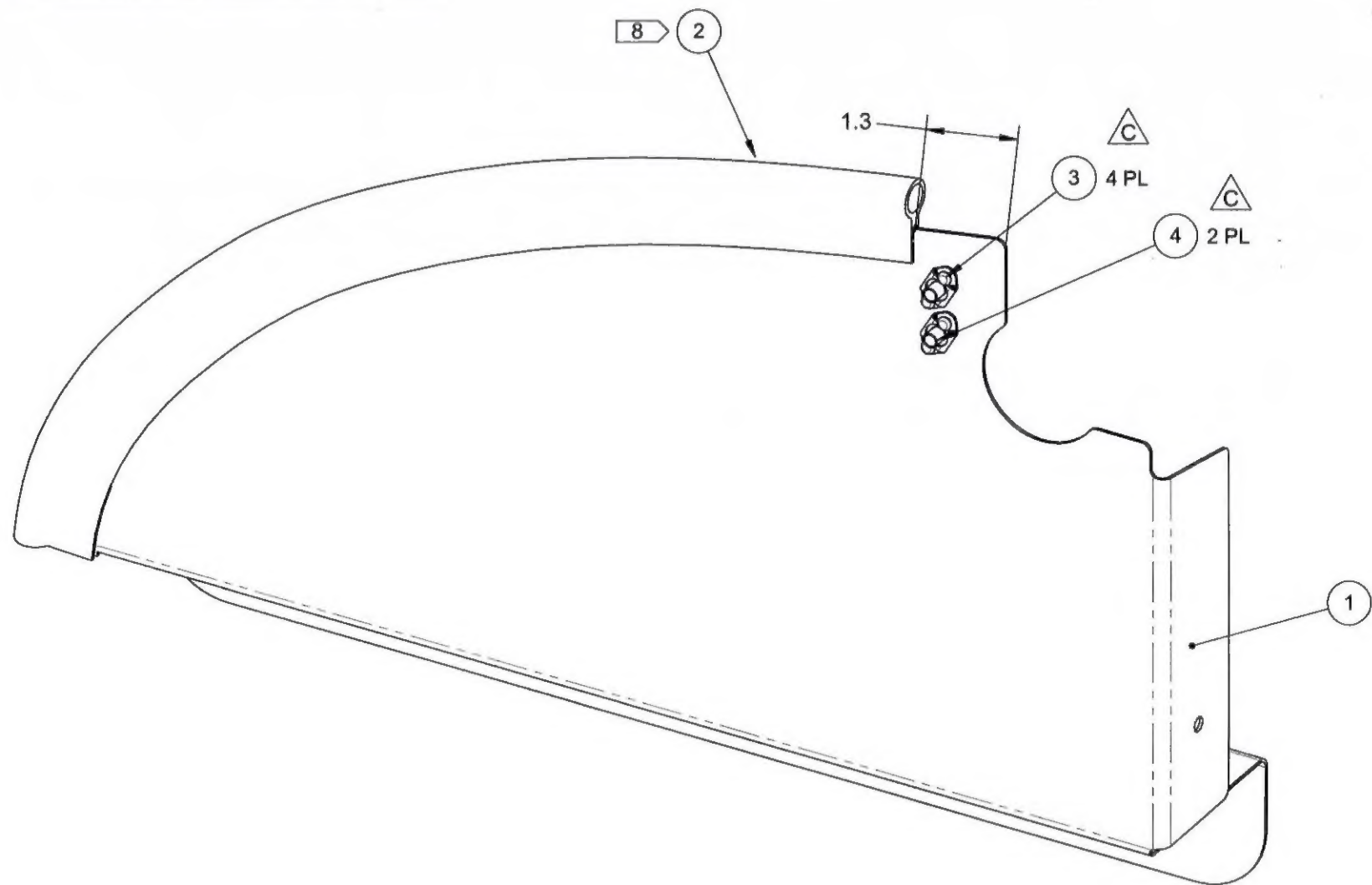
MAR 1 2023

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
 - 7) WEIGHT: 1.31 lbs
 - 8) TORQUE SCREWS TO 12-15 (in-lb)

APPROVED

C	ORGANIZED BOM ITEM NUMBERS & ADDED BALLOONS QTY TO D4436-041/-043/-045/-047/-049. SHT3 D4436-045 BOM: D4441-036 WAS D4441-038 & SHT4 D4436-047 BOM: D4436-051 WAS D4436-045; SHT6: ADDED D4436-051; SHT8, 10, 14: ORGANIZED DIM. & ADDED NOTE 8 TO D3436-1F, 3F, 9F. REASON ECR 470	RF	23.01.03
B	ADD D4436-9 BRACKET, D4436-047 ASSY, D4436-049 ASSY. REF. PAR18-256	PM	18.09.18
A	NEW ISSUE	RF	12.01.17
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	SAD	DRAWING NO.	REV. C
MFG. APPR.	JFS	D4436	SHEET 1 OF 14
APPROVED	SAD	TITLE	SCALE
DE APPR.	DS	COVER ASSEMBLY	NTS
DATE	23.01.03	COPYRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

ITEM	QTY -043	PART NUMBER	DESCRIPTION
	X	D4436-043	AFT OUTBOARD BRACKET ASSEMBLY
1	1	D4436-1	BRACKET
2	1	D4441-1-160	RUBBER SEAL
3	4	MS20426AD3-(2)	RIVET, SOLID, CSK
4	2	MS21075L08	NUT PLATE, SELF-LOCKING, FLOATING
5	A/R	3M 1300/1300L	ADHESIVE



D4436-043 AFT OUTBOARD BRACKET ASSEMBLY

RELEASED

MAR 1 2023 SAD

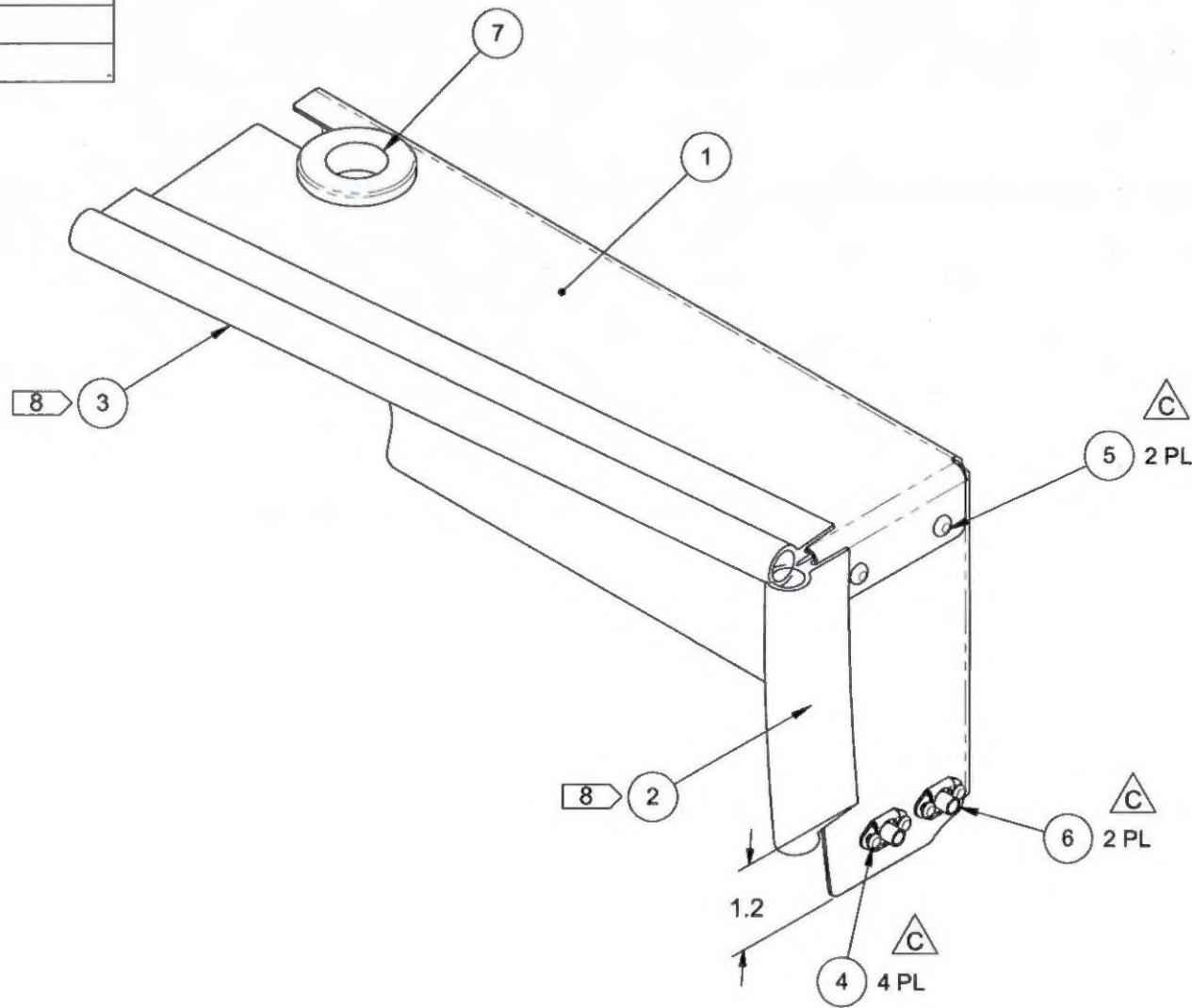
- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: POWDER COAT "BLACK SANDTEX" (4.3.5.7) PER DART QSI 005 4.3
MASK NUT PLATE HOLES
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 0.78 lbs
 - 8) INSTALL RUBBER SEAL TO EDGE OF PART AFTER POWDER COAT USING 3M 1300/1300L ADHESIVE
ENSURE BRACKET IS COMPLETELY INSERTED INTO GROOVE OF RUBBER SEAL.
IT IS ACCEPTABLE TO NOTCH THE SEAL AS REQUIRED TO PREVENT IT FROM BUCKLING

APPROVED

DESIGN	RF
DRAWN	RF
CHECKED	SAD
MFG. APPR.	JFS
APPROVED	SAD
DE APPR.	DS
DATE	23.01.03

DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWING NO. D4436	REV. C SHEET 2 OF 14
TITLE COVER ASSEMBLY	SCALE NTS
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ITEM	QTY -045	PART NUMBER	DESCRIPTION
	X	D4436-045	AFT INBOARD BRACKET ASSEMBLY
1	1	D4436-3	BRACKET
2	1	D4441-1-036	RUBBER SEAL
3	1	D4441-1-100	RUBBER SEAL
4	4	MS20426AD3-(2)	RIVET, SOLID, CSK
5	2	MS20470AD4-(3)	RIVET
6	2	MS21075L08	NUT PLATE
7	1	MS35489-19	GROMMET
8	A/R	3M 1300/1300L	ADHESIVE



D4436-045 AFT INBOARD BRACKET ASSEMBLY

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: POWDER COAT "BLACK SANDTEX" (4.3.5.7) PER DART QSI 005 4.3 MASK NUT PLATE HOLES
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 0.42 lbs
 - 8) INSTALL RUBBER SEAL TO EDGE OF PART AFTER POWDER COAT USING 3M 1300/1300L ADHESIVE, ENSURE BRACKET IS COMPLETELY INSERTED INTO GROOVE OF RUBBER SEAL. IT IS ACCEPTABLE TO NOTCH THE SEAL AS REQUIRED TO PREVENT IT FROM BUCKLING

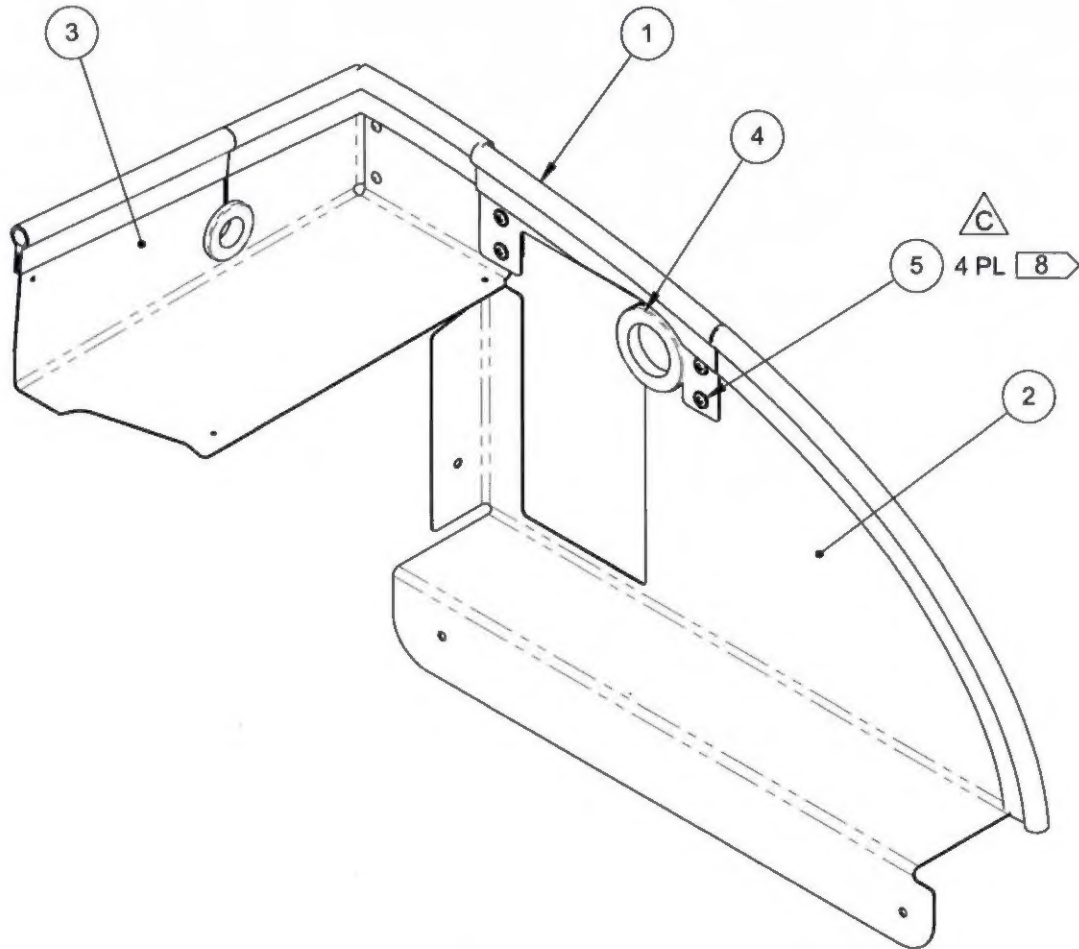
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MAR 1 2023
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DRAWN	RF
CHECKED	SAD
MFG. APPR.	JFS
APPROVED	SAD
DE APPR.	DS
DATE	23.01.03

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ITEM	QTY -047	Number	DESCRIPTION
	X	D4436-047	AFT BRACKET ASSEMBLY
1	1	D4435-047	BRACKET ASSEMBLY
2	1	D4436-049	AFT OUTBOARD BRACKET ASSEMBLY
3	1	D4436-051	AFT INBOARD BRACKET ASSEMBLY
4	1	D4440-1	GROMMET
5	4	AN525-832R6	SCREW, WASHER HEAD



D4436-047 AFT BRACKET ASSEMBLY

RELEASED

MAR 1 2023

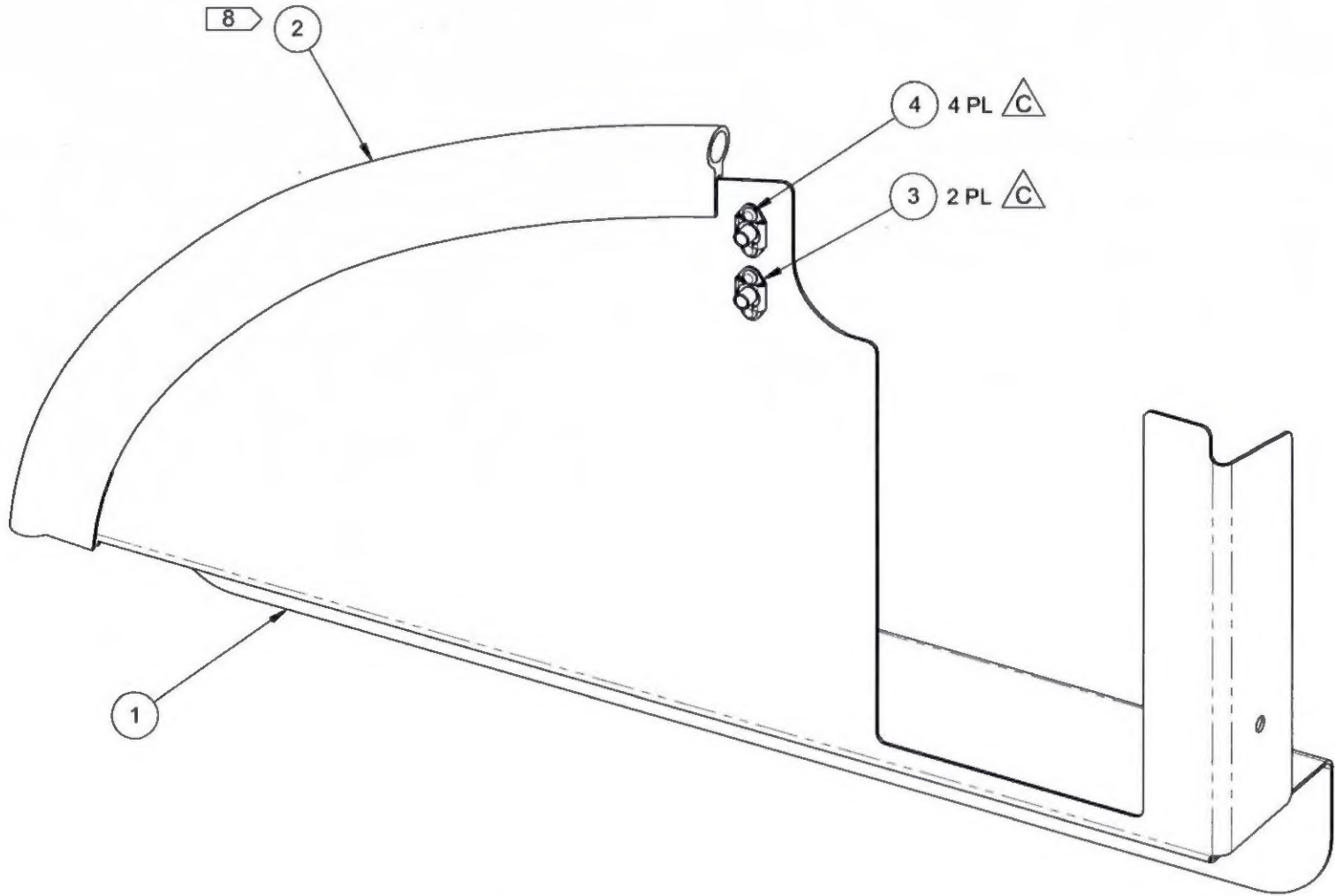
- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
 - 7) WEIGHT: 1.15 lbs
 - 8) TORQUE SCREWS TO 12-15 (in-lb)

APPROVED

DESIGN	RF
DRAWN	RF
CHECKED	SAD
MFG. APPR.	JFS
APPROVED	SAD
DE APPR.	DS
DATE	23.01.03

DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
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ITEM	QTY -049	P/N	DESCRIPTION
	X	D4436-049	AFT OUTBOARD BRACKET ASSEMBLY
1	1	D4436-9	BRACKET
2	1	D4441-1-124	RUBBER SEAL
3	2	MS21075L08	NUT PLATE, SELF-LOCKING, FLOATING
4	4	MS20426AD3-(2)	RIVET
5	A/R	3M 1300/1300L	ADHESIVE



D4436-049 AFT OUTBOARD BRACKET ASSEMBLY

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: POWDER COAT "BLACK SANDEX" (4.3.5.7) PER DART QSI 005 4.3 MASK NUT PLATE HOLES
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 0.66 lbs
 - 8) INSTALL RUBBER SEAL TO EDGE OF PART AFTER POWDER COAT USING 3M 1300/1300L ADHESIVE ENSURE BRACKET IS COMPLETELY INSERTED INTO GROOVE OF RUBBER SEAL. IT IS ACCEPTABLE TO NOTCH THE SEAL AS REQUIRED TO PREVENT IT FROM BUCKLING

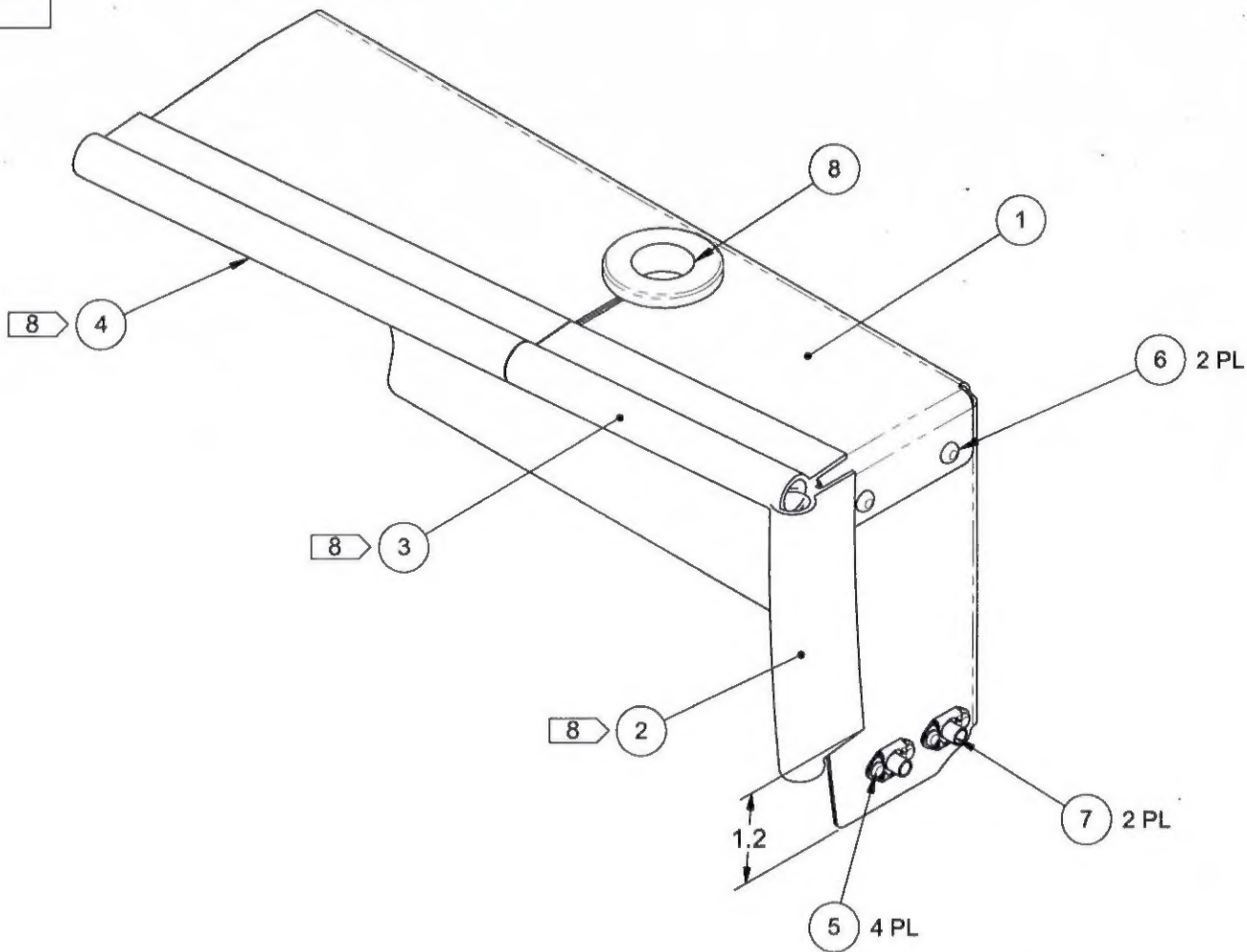
RELEASED
MAR 1 2023

APPROVED

DESIGN	RF
DRAWN	RF
CHECKED	SAD
MFG. APPR.	JFS
APPROVED	SAD
DE APPR.	DS
DATE	23.01.03

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ITEM	QTY -051	P/N	DESCRIPTION
	X	D4436-051	AFT INBOARD BRACKET ASSEMBLY
1	1	D4436-5	BRACKET
2	1	D4441-1-036	RUBBER SEAL
3	1	D4441-1-039	RUBBER SEAL
4	1	D4441-1-061	RUBBER SEAL
5	4	MS20426AD3-(2)	RIVET
6	2	MS20470AD4-(3)	RIVET
7	2	MS21075L08	NUT PLATE, SELF-LOCKING, FLOATING
8	1	MS35489-19	GROMMET
9	A/R	3M 1300/1300L	ADHESIVE



D4436-051 AFT INBOARD BRACKET ASSEMBLY

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: POWDER COAT "BLACK SANDEX" (4.3.5.7) PER DART QSI 005 4.3
MASK NUT PLATE HOLES
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 0.42 lbs
 - 8) INSTALL RUBBER SEAL TO EDGE OF PART AFTER POWDER COAT USING 3M 1300/1300L ADHESIVE,
ENSURE BRACKET IS COMPLETELY INSERTED INTO GROOVE OF RUBBER SEAL.
IT IS ACCEPTABLE TO NOTCH THE SEAL AS REQUIRED TO PREVENT IT FROM BUCKLING

RELEASED

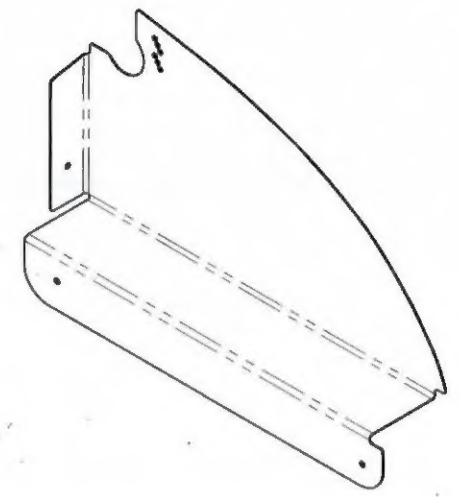
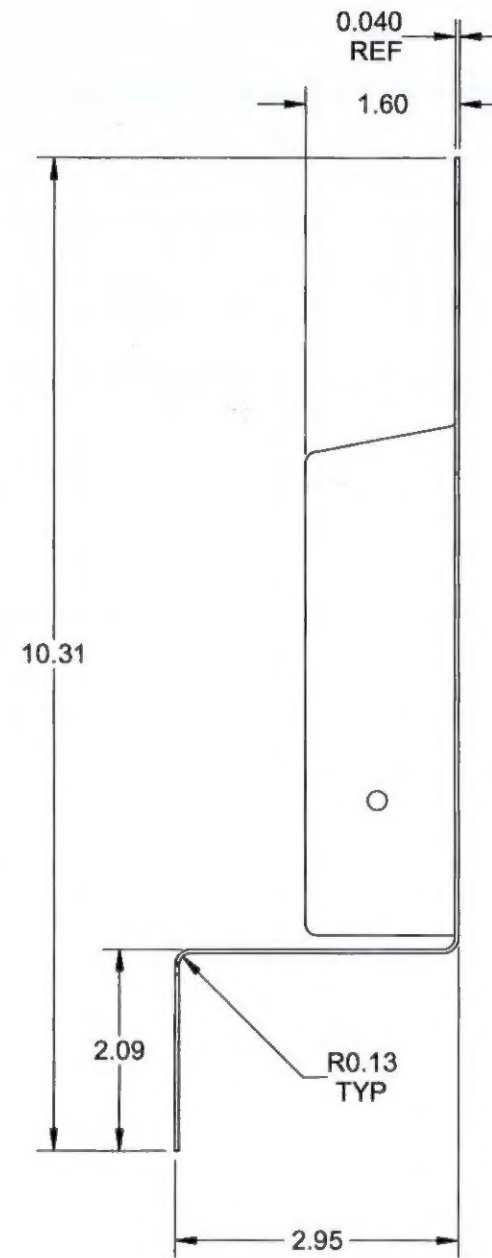
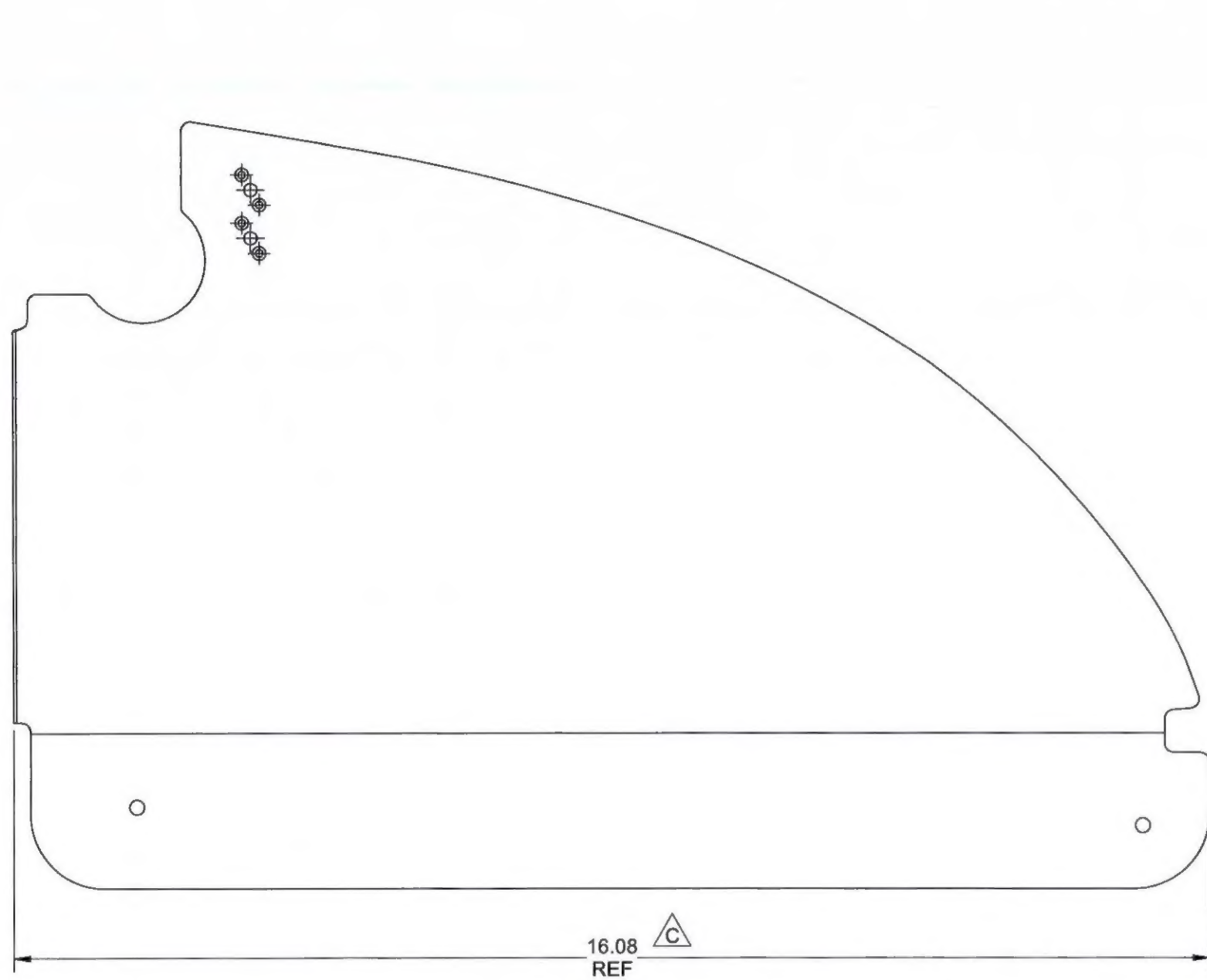
MAR 1 2023

APPROVED

DESIGN	RF
DRAWN	RF
CHECKED	SAD
MFG. APPR.	JFS
APPROVED	SAD
DE APPR.	DS
DATE	23.01.03

DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWING NO. D4436	REV. C SHEET 6 OF 14
TITLE COVER ASSEMBLY	SCALE NTS
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C
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A

D4436-1 BRACKET

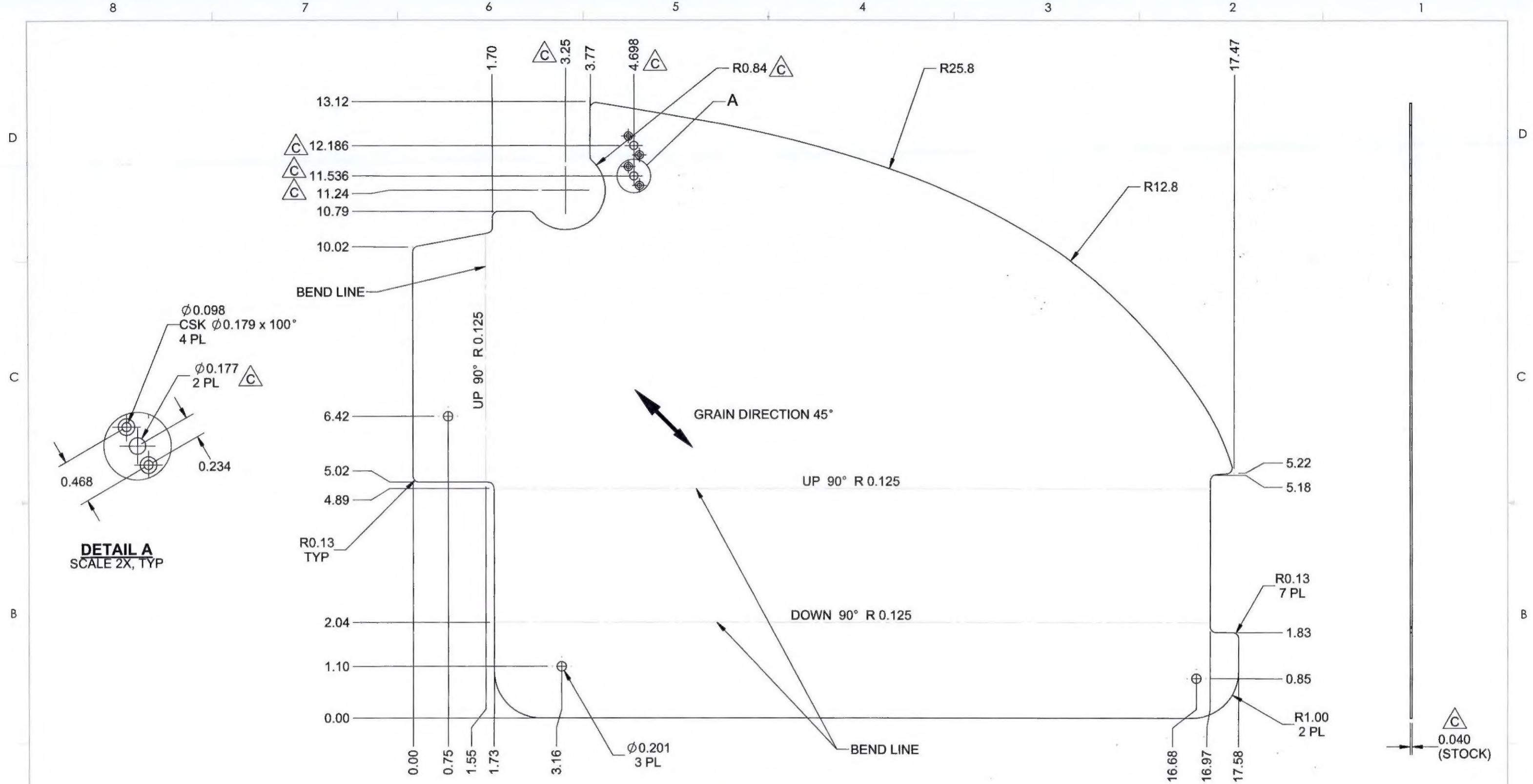
RELEASED
MAR 1 2023 *SAD*

- NOTES:
- 1) MATERIAL: MAKE FROM D4436-1F FLAT PATTERN
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 0.69 lbs

APPROVED

DESIGN	RF
DRAWN	RF
CHECKED	SAD
MFG. APPR.	JFS
APPROVED	SAD
DE APPR.	DS <i>qf</i>
DATE	23.01.03

DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWING NO. D4436	REV. C SHEET 7 OF 14
TITLE COVER ASSEMBLY	SCALE NTS
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NOTES:
1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET 0.040 THICK
PER QQ-A-250/11 OR AMS-QQ-A-250/11
OR AMS 4025 OR AMS 4027
OR ASTM B209
REF DART SPEC. M6061T6S.040
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.69 lbs
8) ALL NON-DIMENSIONED FEATURES DEFINED PER DRAWING FILE "D4436-1F REV. C .SLDPRT"

D4436-1F FLAT PATTERN

RELEASED
MAR 1 2023

APPROVED

DESIGN	RF
DRAWN	RF
CHECKED	SAD
MFG. APPR.	JFS
APPROVED	SAD
DE APPR.	DS
DATE	23.01.03

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. **D4436**

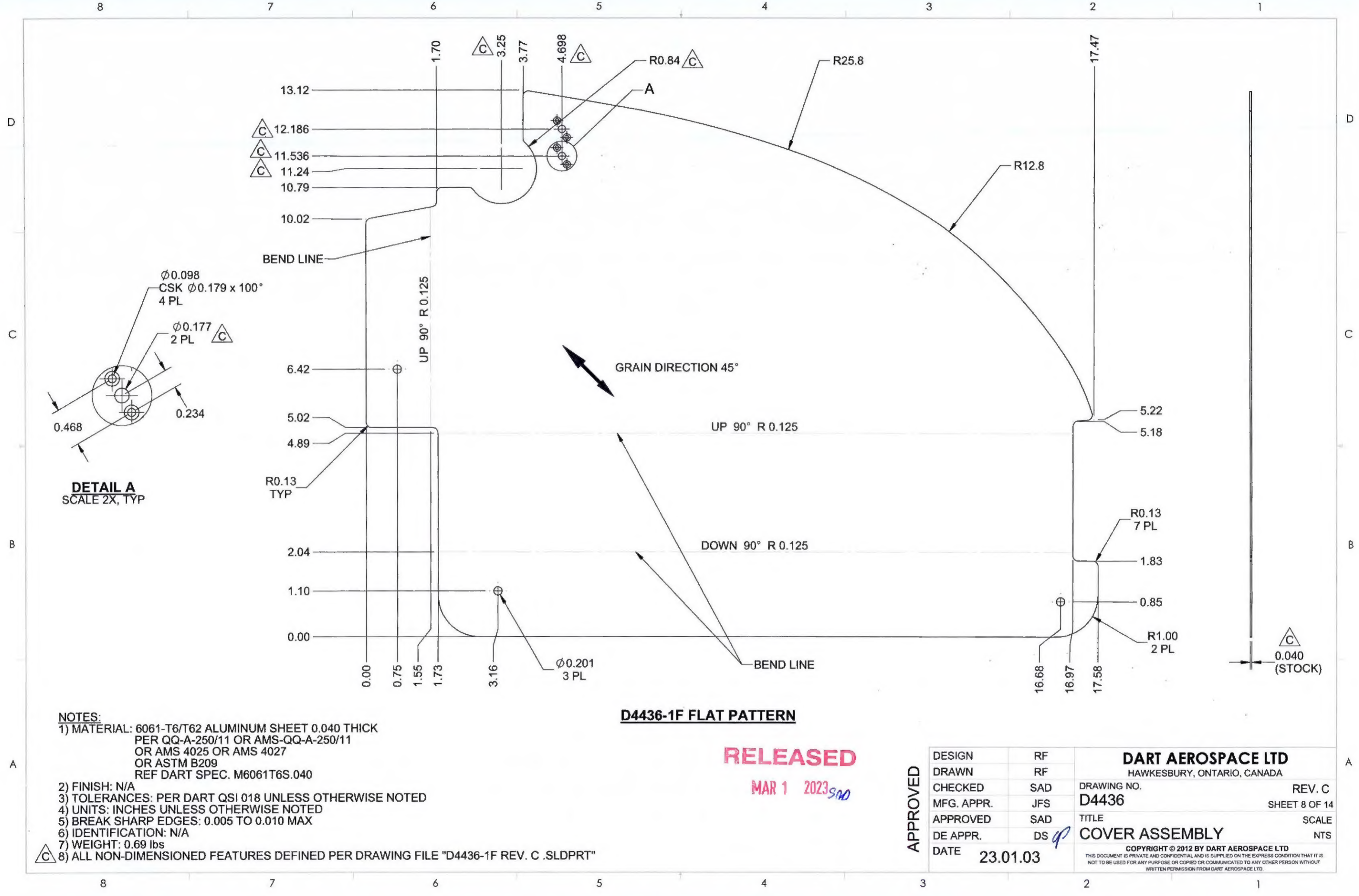
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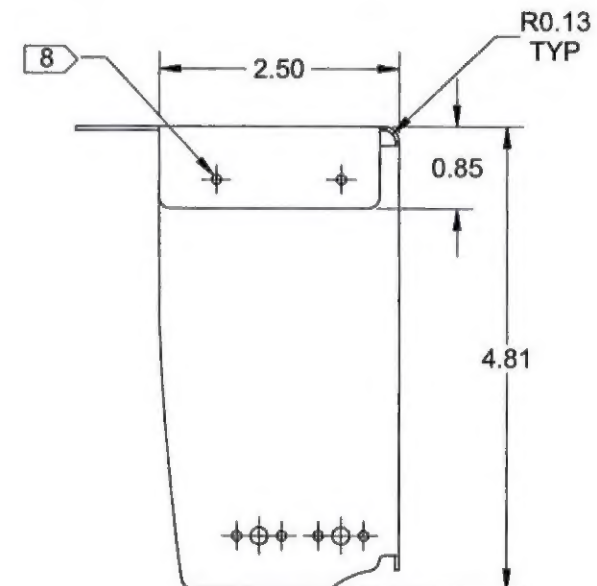
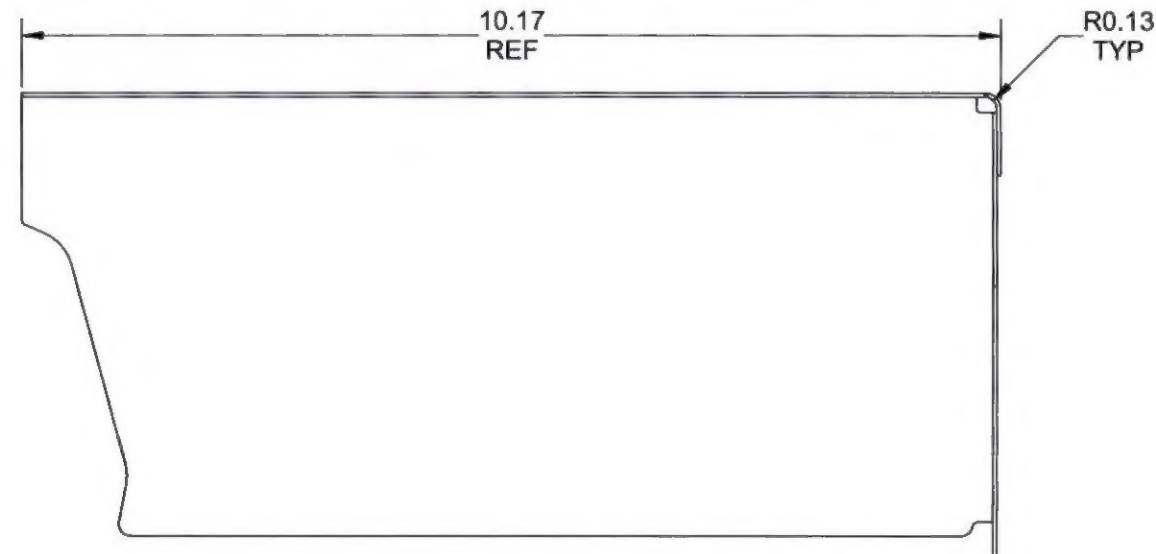
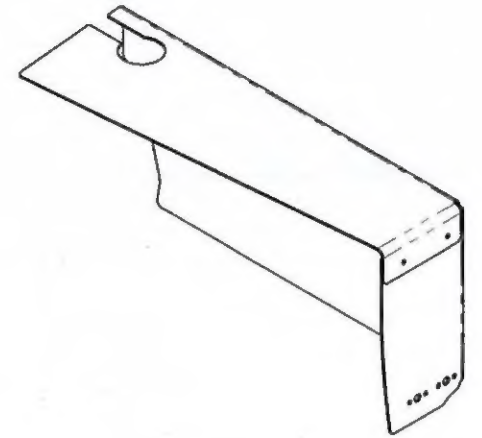
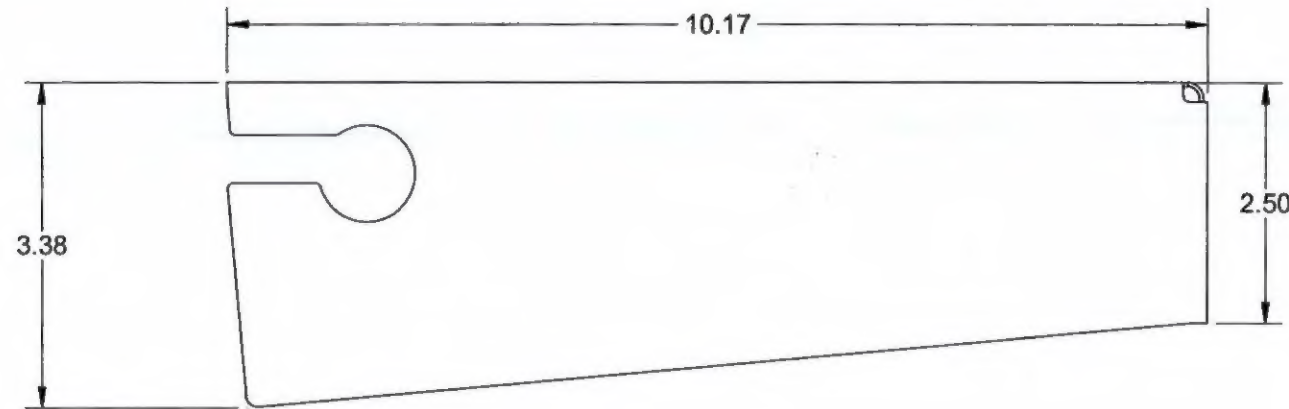
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REV. C

SHEET 8 OF 14

SCALE NTS





D4436-3 BRACKET

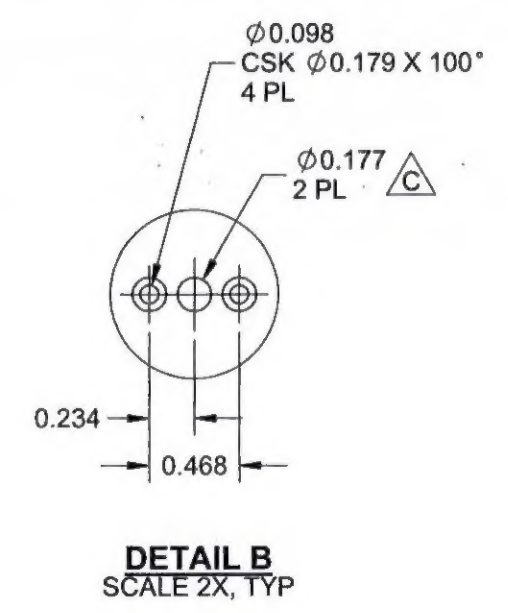
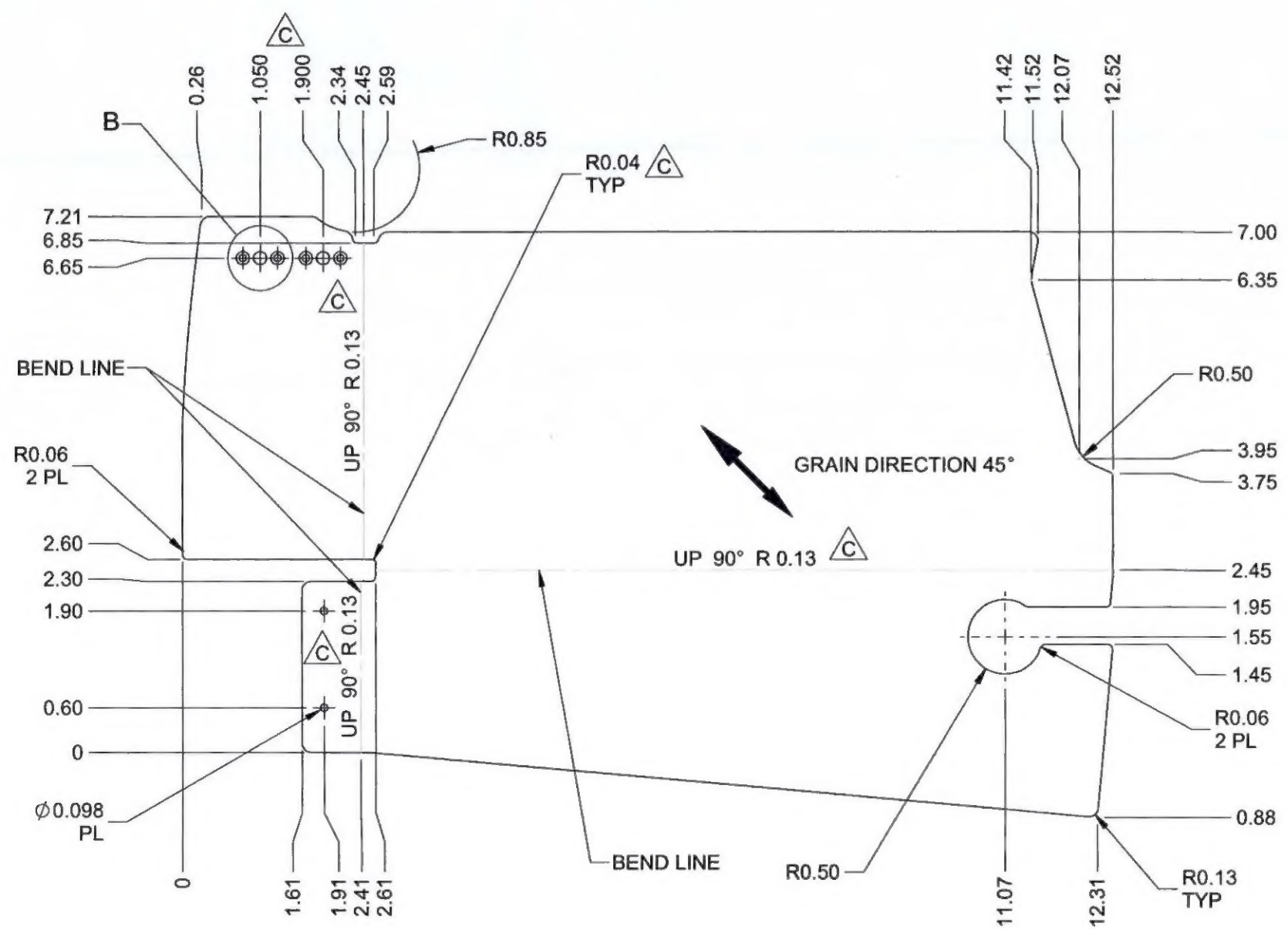
RELEASED

MAR 1 2023

- NOTES:**
- 1) MATERIAL: MAKE FROM D4436-3F FLAT PATTERN
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 0.33 lbs
 - 8) TRANSFER $\varnothing 0.129$ HOLES THRU 2 PLACES

APPROVED

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	SAD	DRAWING NO.	REV. C
MFG. APPR.	JFS	D4436	SHEET 9 OF 14
APPROVED	SAD	TITLE	SCALE
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D4436-3F FLAT PATTERN

NOTES:

- 1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET 0.040 THICK
PER QQ-A-250/11 OR AMS-QQ-A-250/11
OR AMS 4025 OR AMS 4027
OR ASTM B209
REF DART SPEC. M6061T6S.040
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.33 lbs
- 8) ALL NON-DIMENSIONED FEATURES DEFINED PER DRAWING FILE "D4436-3F REV. C .SLDPRT"

RELEASED
MAR 1 2023

APPROVED

DESIGN	RF
DRAWN	RF
CHECKED	SAD
MFG. APPR.	JFS
APPROVED	SAD
DE APPR.	DS
DATE	23.01.03

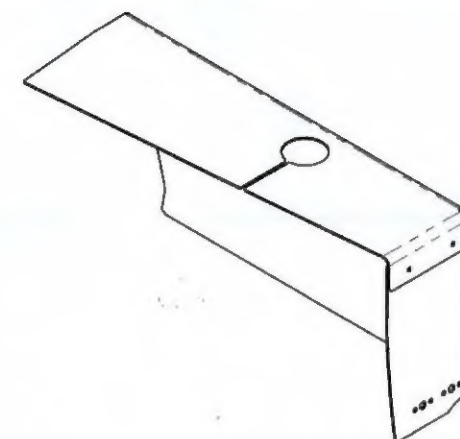
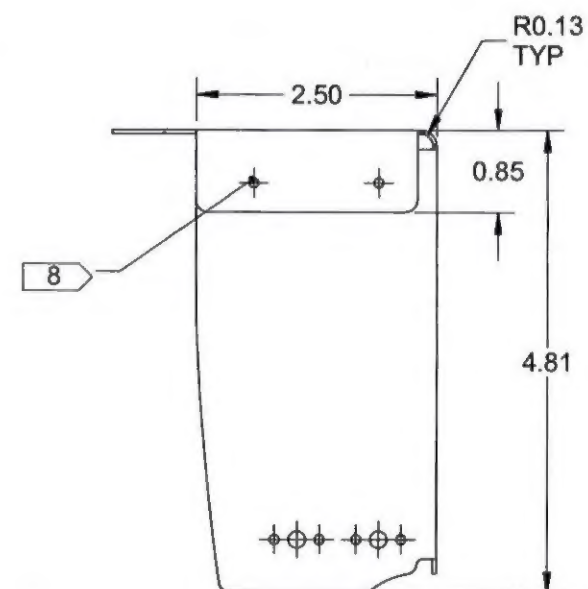
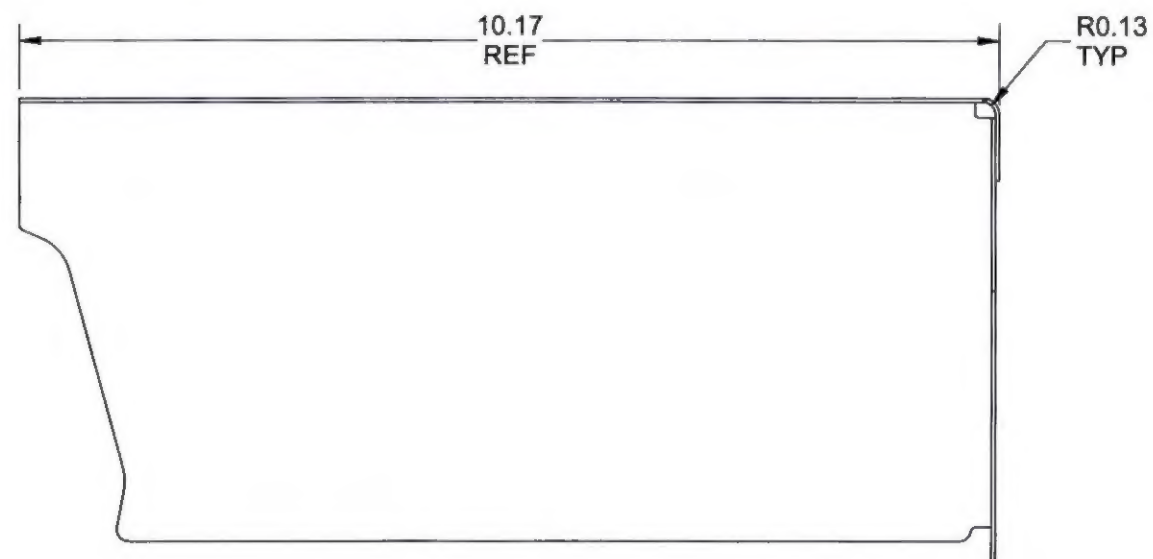
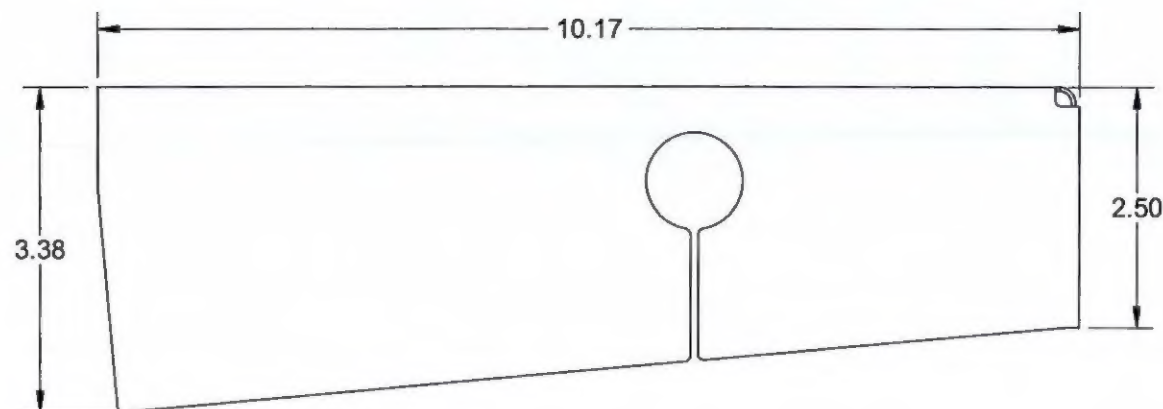
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D

C

B

A



D4436-5 BRACKET

RELEASED

MAR 1 2023 *SAD*

NOTES:

- 1) MATERIAL: MAKE FROM D4436-5F FLAT PATTERN
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.33 lbs
- 8) TRANSFER $\varnothing 0.129$ HOLES THRU 2 PLACES

APPROVED

DESIGN	RF
DRAWN	RF
CHECKED	SAD
MFG. APPR.	JFS
APPROVED	SAD
DE APPR.	DS <i>q</i>
DATE	23.01.03

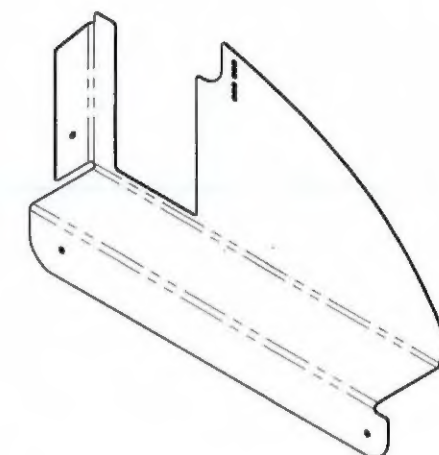
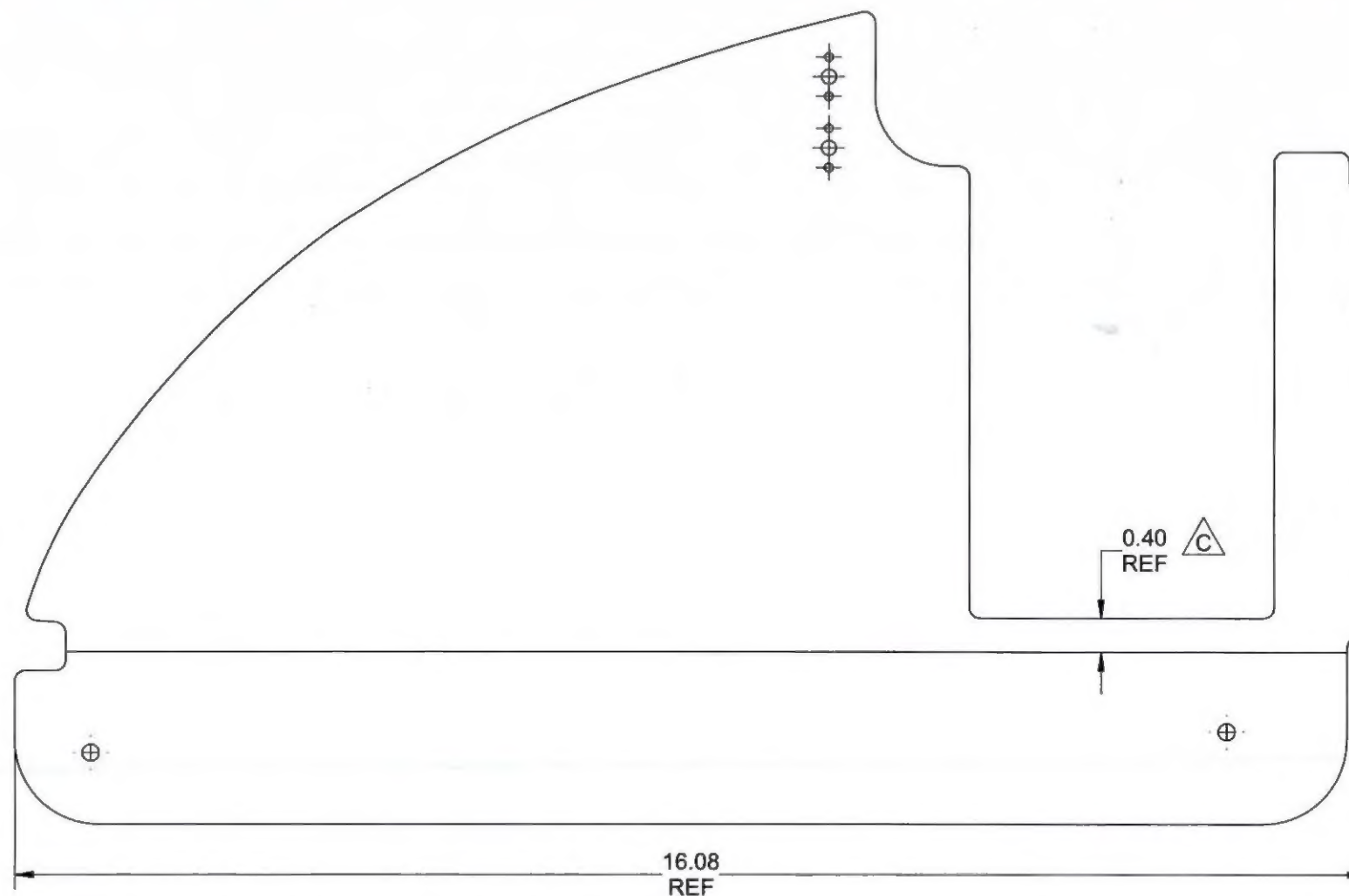
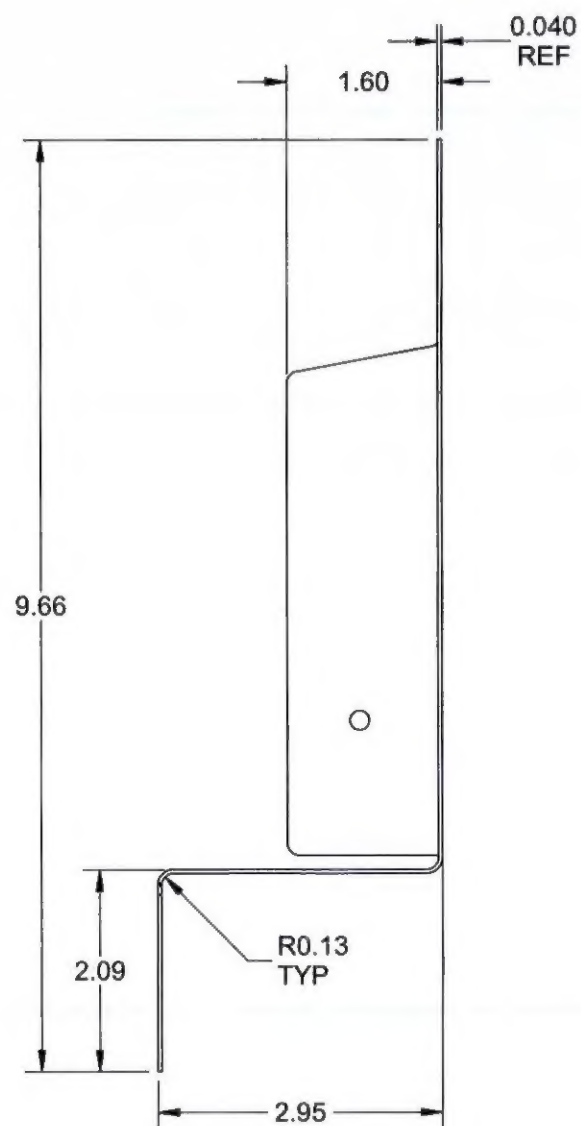
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C

B

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D4436-9 BRACKET

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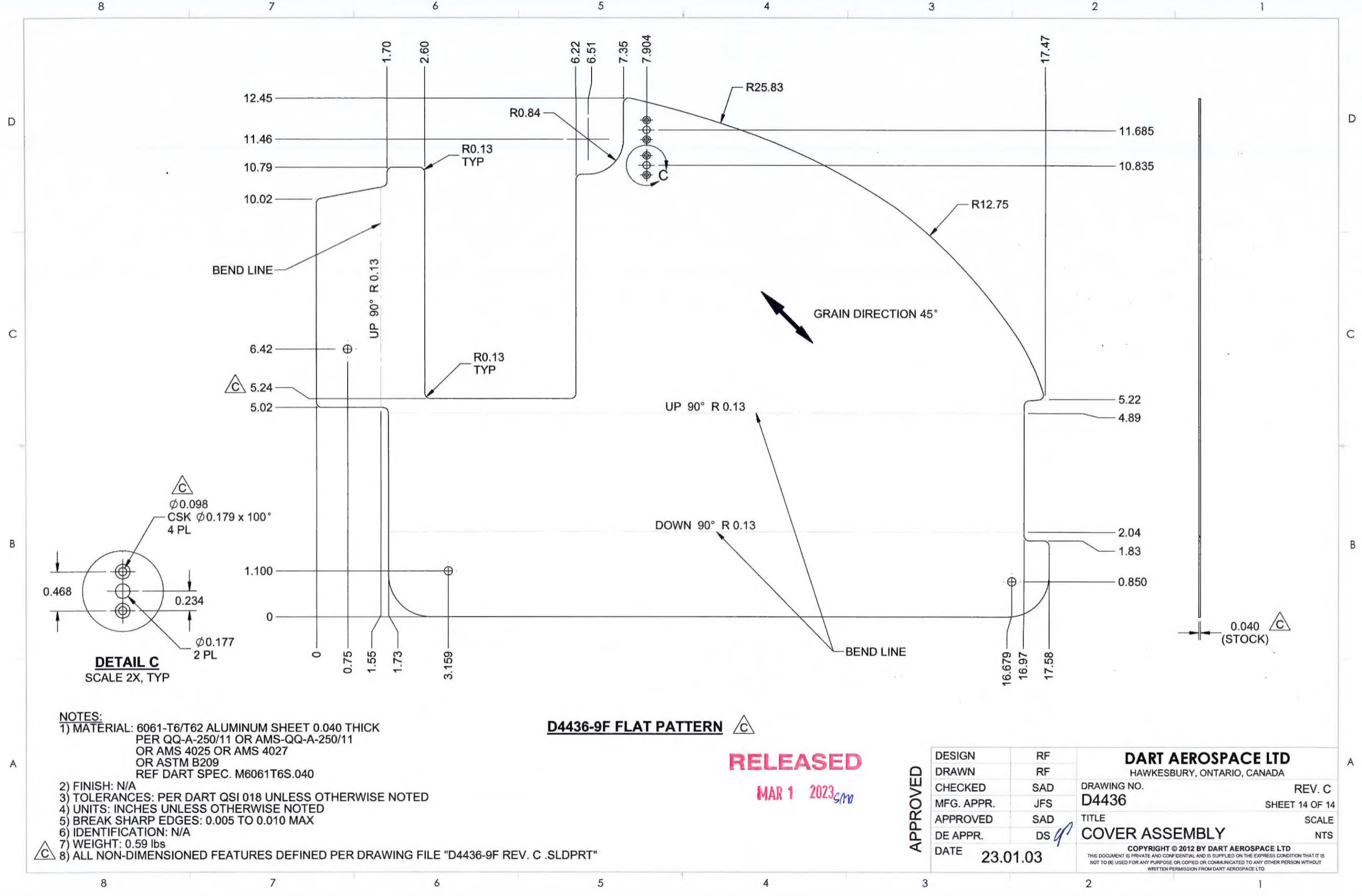
MAR 1 2023 *SMD*

- NOTES:**
- 1) MATERIAL: MAKE FROM D4436-9F FLAT PATTERN
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 0.59 lbs

APPROVED

DESIGN	RF
DRAWN	RF
CHECKED	SAD
MFG. APPR.	JFS
APPROVED	SAD
DE APPR.	DS <i>qf</i>
DATE	23.01.03

DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWING NO. D4436	REV. C SHEET 13 OF 14
TITLE COVER ASSEMBLY	SCALE NTS
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- NOTES:
- 1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET 0.040 THICK
PER QQ-A-250/11 OR AMS-QQ-A-250/11
OR AMS 4025 OR AMS 4027
OR ASTM B209
REF DART SPEC. M6061T6S.040
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 0.59 lbs
 - 8) ALL NON-DIMENSIONED FEATURES DEFINED PER DRAWING FILE "D4436-9F REV. C .SLDPRT"

D4436-9F FLAT PATTERN

RELEASED
MAR 1 2023

APPROVED

DESIGN	RF
DRAWN	RF
CHECKED	SAD
MFG. APPR.	JFS
APPROVED	SAD
DE APPR.	DS
DATE	23.01.03

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